



AICrN Coated

Variable Helix, 3-Flute, Square & Corner Radius

Cutter ø	Decimal Equiv	Flute Length	OAL	Corner Radius	Shank ø	AICrN Coated Part #
1/32	.0312	.063	2-1/2	—	1/4	REM1000
1/32	.0312	.063	2-1/2	.006	1/4	REM1001
1/32	.0312	.094	2-1/2	—	1/4	REM1002
1/32	.0312	.094	2-1/2	.006	1/4	REM1003
3/64	.0469	.094	2-1/2	—	1/4	REM1004
3/64	.0469	.094	2-1/2	.010	1/4	REM1005
3/64	.0469	.141	2-1/2	—	1/4	REM1006
3/64	.0469	.141	2-1/2	.010	1/4	REM1007
1/16	.0625	.140	2-1/2	—	1/4	REM1008
1/16	.0625	.140	2-1/2	.010	1/4	REM1009
1/16	.0625	.188	2-1/2	—	1/4	REM1010
1/16	.0625	.188	2-1/2	.010	1/4	REM1011
5/64	.0781	.140	2-1/2	—	1/4	REM1012
5/64	.0781	.140	2-1/2	.010	1/4	REM1013
5/64	.0781	.234	2-1/2	—	1/4	REM1014
5/64	.0781	.234	2-1/2	.010	1/4	REM1015
3/32	.0938	.188	2-1/2	—	1/4	REM1016
3/32	.0938	.188	2-1/2	.010	1/4	REM1017
3/32	.0938	.375	2-1/2	—	1/4	REM1018
3/32	.0938	.375	2-1/2	.010	1/4	REM1019
7/64	.1094	.188	2-1/2	—	1/4	REM1020
7/64	.1094	.188	2-1/2	.010	1/4	REM1021
7/64	.1094	.438	2-1/2	—	1/4	REM1022
7/64	.1094	.438	2-1/2	.010	1/4	REM1023
1/8	.1250	.250	2-1/2	—	1/4	REM1024
1/8	.1250	.250	2-1/2	.015	1/4	REM1025
1/8	.1250	.500	2-1/2	—	1/4	REM1026
1/8	.1250	.500	2-1/2	.015	1/4	REM1027
5/32	.1562	.375	2-1/2	—	1/4	REM1028
5/32	.1562	.375	2-1/2	.015	1/4	REM1029
5/32	.1562	.563	2-1/2	—	1/4	REM1030
5/32	.1562	.563	2-1/2	.015	1/4	REM1031



Tolerances	Diameter	Shank	Radius
Fractional	+0.000, -0.0008	+0.0001, -0.0003	+0.002, -0.002



Speeds & Feeds page 189.